Fronus®
SOLAR ENERGY

بھر دے اجالا زندگی میں

USER MANUAL

7 YEARS WARRANTY
1 YEAR PARTS
6 YEAR SERVICE

XEON 2000VA/3200VA
INVERTER / MPPT SCC / AC CHARGER

XEON 2000VA

XEON 3200VA

- OPTIONAL WI-FI
- 2000 WATT MPPT
- PURE SINE WAVE
- BUILT IN ANTI DUST KIT
- 80 A MAX PV CHARGING
- WORKS WITH BATTERY
- 120-450 VDC
- GRID SHARING

Table Of Contents

4 INSTALLATION

4.1 Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- ☑ The unit x 1
- ☑ User manual x 1
- ☑ DC Fuse x 1
- ☑ Ring terminal x1

4.2 Preparation

Before connecting all wirings, please take off bottom cover by removing two screws as shown below.

4.3 Mounting the Unit

Consider the following points before selecting where to install:
- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.
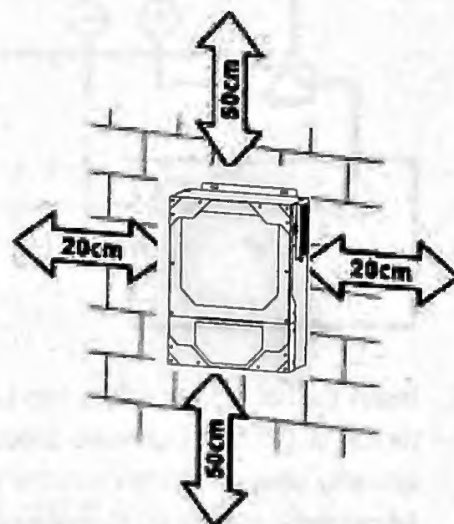
⚠ **SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.**

Install the unit by screwing two screws. It's recommended to use M4 or M5 screws.

4.4 Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

WARNING! All wiring must be performed by a qualified personnel.
WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable as below.

Recommended battery cable size:

| Model	Wire Size	Cable （mm²）	Torque value （max）
2.0KVA 12V	1 x 4AWG	22	2 Nm
3.2KVA 24V	1 x 6AWG	14	2 Nm

Please follow below steps to implement battery connection:

1. Remove insulation sleeve 18 mm for positive and negative conductors.
2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.


4. Connect all battery packs as below chart.
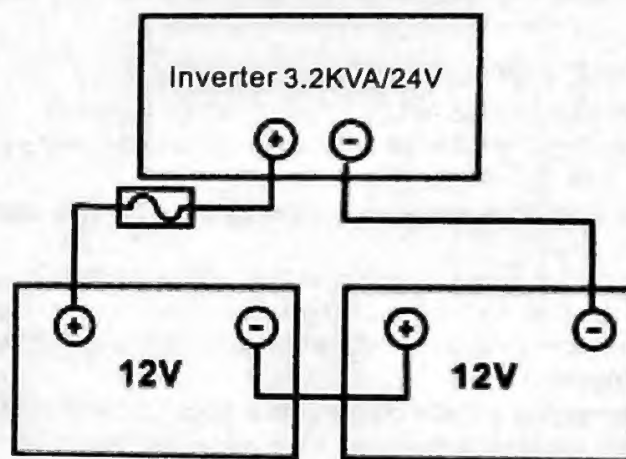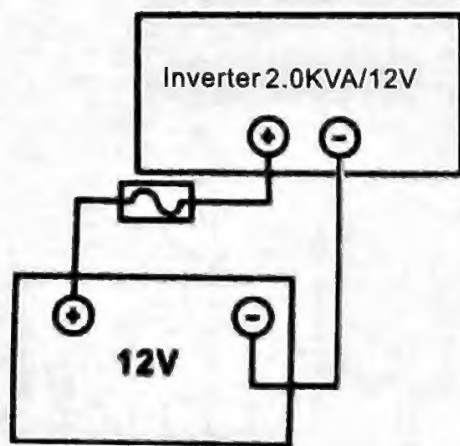
5. Insert the battery wires flatly into battery connectors of inverter and make sure the bolts are tightened with torque of 2 Nm in clockwise direction. Make sure polarity at both the battery and the inverter/charge is correctly connected and conductors are tightly screwed into the battery terminals.
   Recommended tool: #2 Pozi Screwdrive⁻
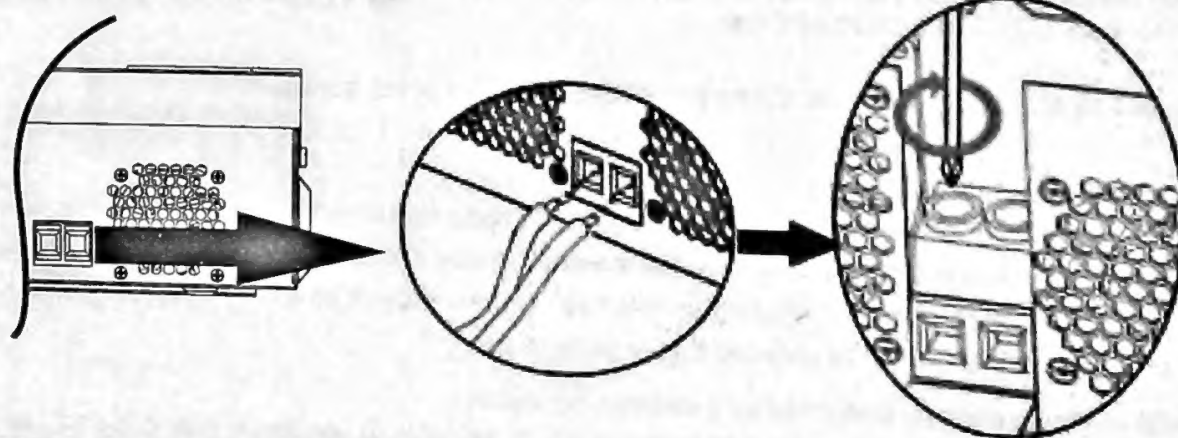
⚠ **WARNING: Shock Hazard**
Installation must be performed with care due to high battery voltage in series.

⚠ **CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

4.5 AC Input /OutputConnection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 10A for 2.0kva and 32A for 3.2kva.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

| Model	Gauge	Torque Value
2.0KVA 12V	14 AWG	0.5~0.6Nm
3.2KVA 24V	12 AWG	1.2 Nm

Please follow below steps to implement AC input/output connection:

1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor (⏚) first.

    ⏚→ **Ground (yellow-green)**
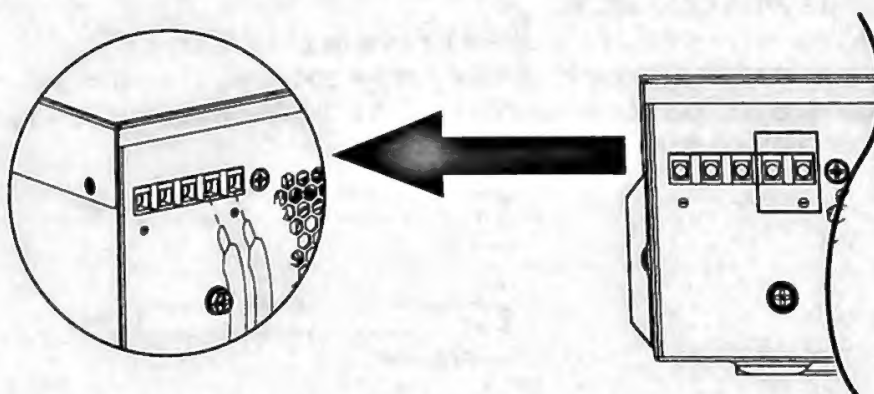   L→ **LINE (brown or black)**
    N→ **Neutral (blue)**
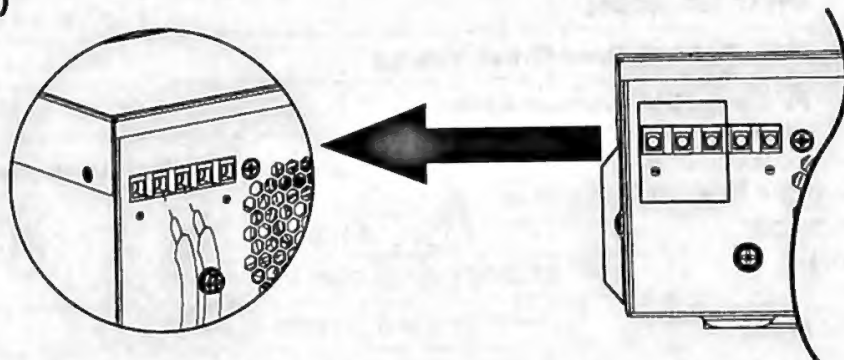
⚠ **WARNING:**
Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws.

    L→ **LINE (brown or black)**
    N→ **Neutral (blue)**

5. Make sure the wires are securely connected.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

4.6 PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Wire Size	Torque value (max)
2.0KVA 12V 3.2KVA 24V	1x16AWG	1.2 Nm

PV Module Selection:
When selecting proper PV modules, please be sure to consider below parameters:
1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

| INVERTER MODEL	2.0KVA/3.2KVA
Max. PV Array Open Circuit Voltage	450Vdc
PV Array MPPT Voltage Range	90Vdc~430Vdc

Take 250Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed as below table.

| Solar Panel Spec. (reference) - 250Wp - Vmp: 30.1Vdc - Imp: 8.3A - Voc: 37.7Vdc - Isc: 8.4A - Cells: 60	SOLAR INPUT (Min in serial: 4 pcs, max. in serial: 12 pcs)	Q'ty of panels	Total input power
	4 pcs in serial	4 pcs	1000W
	6 pcs in serial	6 pcs	1500W
	8 pcs in serial	8 pcs	2000W
	12 pcs in serial	12 pcs	3000W

PV Module Wire Connection
Please follow below steps to implement PV module connection:
1. Remove insulation sleeve 10 mm for positive and negative conductors.
2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.

Fronus (logo/header)
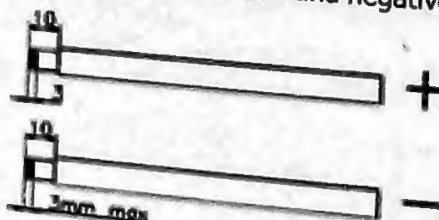
4. Check correct polarity of wire connection from PV modules and PV input connectors. Then, connect positive pole (+) of connection wire to positive pole (+) of PV input connector. Connect negative pole (-) of connection wire to negative pole (-) of PV input connector.
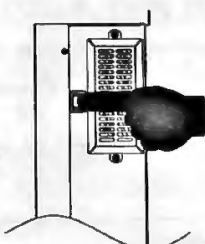Recommended tool: 4mm blade screwdriver
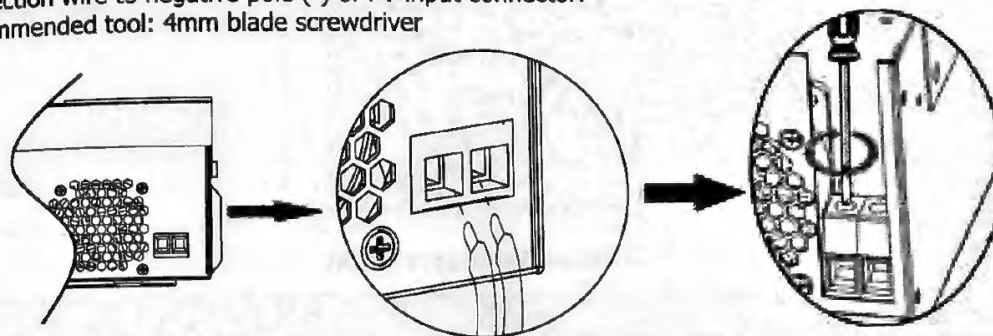
4.7 Final Assembly

After connecting all wirings, please put bottom cover back by screwing four screws as shown below.

5 OPERATION

5.1 Power ON/OFF

Side view of unit

Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

5.2 Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.
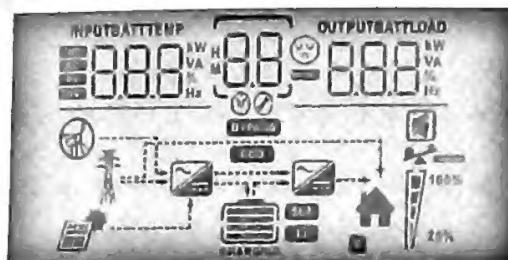
LCD display—
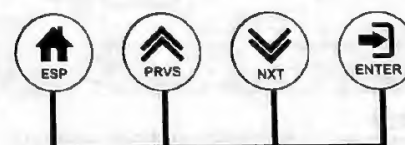
Function keys

LED Indicator

LED Indicator			Messages
☀AC/☀INV	Green	Solid On	Output is powered by utility in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
☀CHG	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
⚠FAULT	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.

Function Keys

Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

5.3 LCD DisplayIcons

Icon	Function description
Input Source Information	
AC	Indicates the AC input.
PV	Indicates the PV input
INPUTBATT 888 ᴷᵂ ᵛᴬ %	Indicate input voltage, input frequency, PV voltage, charger current (if PV in charging for 2.0KVA models), charger power, battery voltage.
Configuration Program and Fault Information	
88 ⊘	Indicates the setting programs.
88⚠	Indicates the warning and fault codes. Warning: 88⚠ flashing with warning code. Fault: 88▪ lighting with fault code
Output Information	
OUTPUTBATTLOAD 888 ᴷᵂ ᵛᴬ %	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.
Battery Information	
🔋 CHARGING	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.

In AC mode, it will present battery charging status.

Status	Battery voltage	LCD Display
Constant Current mode / Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.
Floating mode. Batteries are fully charged.		4 bars will be on.

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In battery mode, it will present battery capacity.

Load Percentage	Battery Voltage	LCD Display
Load >50%	< 1.85V/cell	
	1.85V/cell ~ 1.933V/cell	
	1.933V/cell ~ 2.017V/cell	
	> 2.017V/cell	
Load < 50%	< 1.892V/cell	
	1.892V/cell ~ 1.975V/cell	
	1.975V/cell ~ 2.058V/cell	
	> 2.058V/cell	

Load Information

OVERLOAD	Indicates overload.

Indicates the load level by 0-24%, 25-49%, 50-74% and 75-100%.

0%~24%	25%~49%	50%~74%	75%~100%

Mode Operation Information

	Indicates unit connects to the mains.
	Indicates unit connects to the PV panel.
BYPASS	Indicates load is supplied by utility power.
	Indicates the utility charger circuit is working.
	Indicates the DC/AC inverter circuit is working.

Mute Operation

	Indicates unit alarm is disabled.

5.4 LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

Setting Programs:

Program	Description	Selectable option	
00	Exit setting mode	**Escape** 00 ESC	
01	Output source priority: To configure load power source priority	**Utility first** (default) 0.1 USb	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
		Solar first 0.1 SUb	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, utility will supply power to the loads at the same time. Battery provides power to the loads only when any one condition happens: - Solar energy and utility is not available. - Solar energy is not sufficient and utility is not available.
		SBU priority 0.1 SbU	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	**10A** 02 10• **30A** 02 30•	**20A** 02 20• **40A** 02 40•

		50A `02 50`	60A (default) `02 60`
		70A `02 70`	80A `02 80`
03	AC input voltage range	Appliances (default) `03 APL`	If selected, acceptable AC input voltage range will be within 90-280VAC.
		UPS `03 UPS`	If selected, acceptable AC input voltage range will be within 170-280VAC.
05	Battery type	AGM (default) `05 AGm`	Flooded `05 FLd`
		User-Defined `05 USE`	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
06	Auto restart when overload occurs	Restart disable (default) `06 LHd`	Restart enable `06 LHE`
07	Auto restart when over temperature occurs	Restart disable (default) `07 tHd`	Restart enable `07 tHE`
09	Output frequency	50Hz (default) `09 50.`	60Hz `09 60.`
10	Output voltage	220V `10 220`	230V (default) `10 230`
		240V `10 240`	
11	Maximum utility charging current Note: If setting value in program 02 is smaller than that in program in 11, the inverter will apply charging current from program 02 for utility charger.	2A `11 2A`	10A `11 10A`
		20A `11 20A`	30A (default) `11 30A`
		40A `11 40A`	50A `11 50A`
		60A `11 60A`	

#	Description		
12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	Available options in 3.2KVA 24V model:	
		21.0V `12 21.0v`	21.5V `12 21.5v`
		22.0V `12 22.0v`	22.5V `12 22.5v`
		23.0V (default) `12 23.0v`	23.5V `12 23.5v`
		24.0V `12 24.0v`	24.5V `12 24.5v`
		25.0V `12 25.0v`	25.5V `12 25.5v`
		Available options in 2.0KVA 12V model:	
		10.5V `12 10.5v`	11.0V `12 11.0v`
		11.5V (default) `12 11.5v`	12.0V `12 12.0v`
		12.5V `12 12.5v`	13.0V `12 13.0v`
		13.5V `12 13.5v`	14.0V `12 14.0v`
		14.5V `12 14.5v`	15.0V `12 15.0v`
13	Setting voltage point back to battery mode when selecting "SBU priority" or "Solar first" in program 01.	Available options in 3.2KVA 24V model:	
		Battery fully charged `13 FUL`	24V `13 24.0v`

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24.5V	25V
13 245ᵥ	13 250ᵥ
25.5V	26V
13 255ᵥ	13 260ᵥ
26.5V	27V (default)
13 265ᵥ	13 270ᵥ
27.5V	28V
13 275ᵥ	13 280ᵥ
28.5V	29V
13 285ᵥ	13 290ᵥ
Available options in 2.0KVA 12V model:	
Battery fully charged	12.0V
13 FUL	13 12.0ᵥ
12.5V	13.0V
13 12.5ᵥ	13 13.0ᵥ
13.5V (default)	14.0V
13 13.5ᵥ	13 14.0ᵥ
14.5V	15.0V
13 14.5ᵥ	13 15.0ᵥ
15.5V	16.0V
13 15.5ᵥ	13 16.0ᵥ
16.5V	17.0V
13 16.5ᵥ	13 17.0ᵥ

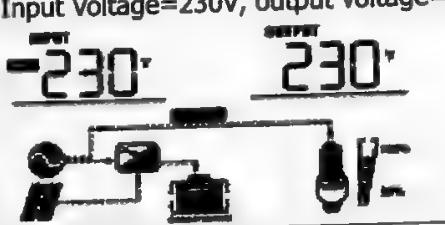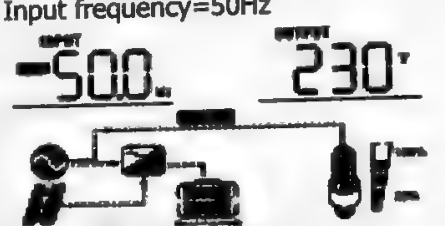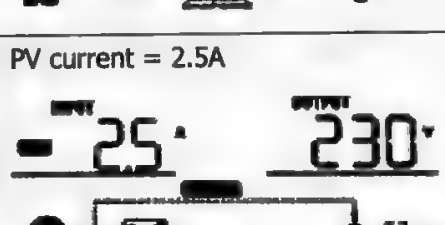|		If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	
16	Charger source priority: To configure charger source priority	Utility first ⦸ **16 CUt**	Utility will charge battery as first priority. Solar energy will charge battery only when utility power is not available.
		Solar first ⦸ **16 CSO**	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Solar and Utility (default) ⦸ **16 SnU**	Solar energy and utility will charge battery at the same time.
		Only Solar ⦸ **16 OSO**	Solar energy will be the only charger source no matter utility is available or not.
		If this inverter/charger is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	
18	Alarm control	Alarm on (default) ⦸ **18 bOn**	Alarm off ⦸ **18 bOF**
19	Auto return to default display screen	Return to default display screen (default) ⦸ **19 ESP**	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen ⦸ **19 tEP**	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default) ⦸ **20 LOn**	Backlight off ⦸ **20 LOF**
22	Beeps while primary source is interrupted	Alarm on (default) ⦸ **22 AOn**	Alarm off ⦸ **22 AOF**
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) ⦸ **23 bYd**	Bypass enable ⦸ **23 bYE**

25	Record Fault code	Record enable (default)	Record disable
		25 FEn	25 FdS

26	Bulk charging voltage (C.V voltage)	2.0KVA 12V default setting: 14.1V
		Cu 26 14.1v
		3.2KVA 24V default setting: 28.2V
		Cu 26 28.2v
		If self-defined is selected in program 5, this program can be set up. Setting range is from 12.5V to 15.5V for 2.0KVA 12V model and 25.0V to 31.5V for 3.2KVA 24V model. Increment of each click is 0.1V.

27	Floating charging voltage	2.0KVA 12V default setting: 13.5V
		FLu 27 13.5v
		3.2KVA 24V default setting: 27.0V
		FLu 27 27.0v
		If self-defined is selected in program 5, this program can be set up. Setting range is from 12.5V to 15.5V for 2.0KVA 12V model and 25.0V to 31.5V for 3.2KVA 24V model. Increment of each click is 0.1V.

29	Low DC cut-off voltage	2.0KVA 12V default setting: 10.0V
		COu 29 10.0v
		3.2KVA 24V default setting: 20.0V
		COu 29 20.0v
		If self-defined is selected in program 5, this program can be set up. Setting range is from 10.0V to 12.0V for 2.0KVA 12V model and 20.0V to 24.0V for 3.2KVA 24V model. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.

30	Battery equalization	Battery equalization	Battery equalization disable (default)
		30 EEn	30 EdS
		If "Flooded" or "User-Defined" is selected in program 05, this program can be set up.	

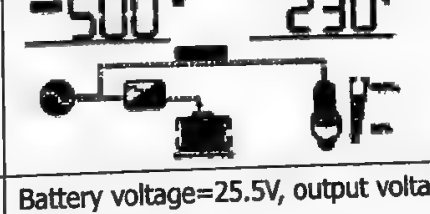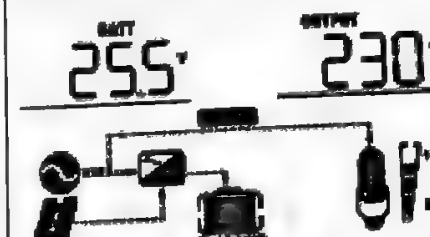|			
31	Battery equalization voltage	2.0KVA 12V default setting: 14.6V **Eu 31 146.** 3.2KVA 24V default setting: 29.2V **Eu 31 292.** Setting range is from 13.0V to16.2V for 2.0KVA 12V model and 25.0V to 31.5V for 3.2KVA 24V model. Increment of each click is 0.1V.	
33	Battery equalized time	60min (default) **33 60**	Setting range is from 5min to 900min. Increment of each click is 5min.
34	Battery equalized timeout	120min (default) **34 120**	Setting range is from 5min to 900 min. Increment of each click is 5 min.
35	Equalization interval	30days (default) **35 30d**	Setting range is from 0 to 90 days. Increment of each click is 1 day
36	Equalization activated immediately	Enable **36 AEN**	Disable (default) **36 RdS**
		If equalization function is enabled in program 30, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows "**E9**". If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 35 setting. At this time, "**E9**" will not be shown in LCD main page.	

5.5 Display Setting
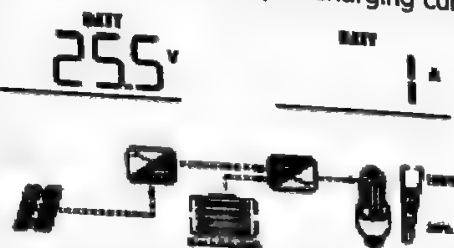
The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, charging current, charging power, battery voltage, output voltage, output frequency, load percentage, load in Watt, load in VA, load in Watt, DC discharging current, main CPU Version.

Selectable information	LCD display
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V -230ᵛ 230ᵛ
Input frequency	Input frequency=50Hz -50.0ₕ₂ 230ᵛ
PV voltage	PV voltage=260V -260ᵛ 230ᵛ
PV current	PV current = 2.5A -25ᴬ 230ᵛ
PV power	PV power = 500W -500ᵂ 230ᵛ

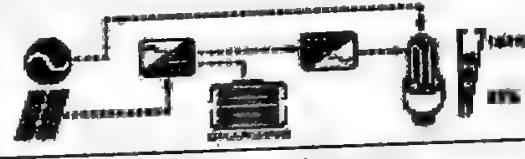|	
Charging current	AC and PV charging current=50A **50** A **230** V PV charging current=50A **50** A **230** V AC charging current=50A **50** A **230** V
Charging power	AC and PV charging power=500W **500** W **230** V PV charging power=500W **500** W **230** V AC charging power=500W **500** W **230** V
Battery voltage and output voltage	Battery voltage=25.5V, output voltage=230V **25.5** V **230** V
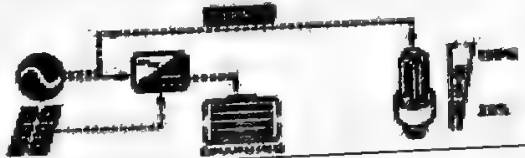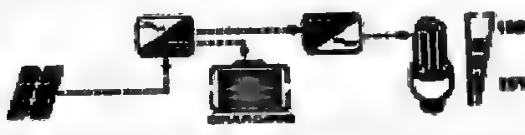
Output frequency	Output frequency=50Hz WATT **25.5** OUTPUT **50.0**
Load percentage	Load percent=70% WATT **25.5** LOAD **70**
Load in VA	When connected load is lower than 1kVA, load in VA will present xxxVA like below chart. WATT **25.5** LOAD **350** When load is larger than 1kVA (≧1KVA), load in VA will present x.xkVA like below chart. WATT **25.5** LOAD **150**
Load in Watt	When load is lower than 1kW, load in W will present xxxW like below chart. WATT **25.5** LOAD **270** When load is larger than 1kW (≧1KW), load in W will present x.xkW like below chart. WATT **25.5** LOAD **120**

Battery voltage/DC discharging current	**Battery voltage=25.5V, discharging current=1A** **25.5**ᵥ **1**ᴬ
Main CPU version checking	**Main CPU version 20 11** **U1 20 11**

5.6 Operating Mode Description

Operation mode	Description	LCD display
Standby mode / Power saving mode **Note:** *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output. *Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy. Charging by utility. Charging by PV energy. No charging.
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by utility and PV energy. Charging by utility. Charging by PV energy. No charging.

Operation mode	Description	LCD display
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility and PV energy.
	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility.
		If "solar first" is selected as output source priority and solar energy is not sufficient to provide the load, solar energy and the utility will provide the loads and charge the battery at the same time.
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy.
		PV energy will supply power to the loads and charge battery at the same time.
		Power from battery only.

5.7 Battery Equalization Description

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

- **How to Apply Equalization Function**

You must enable battery equalization function in monitoring LCD setting program 30 first. Then, you may apply this function in device by either one of following methods:

1. Setting equalization interval in program 35.
2. Active equalization immediately in program 36.

● **When to Equalize**

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.
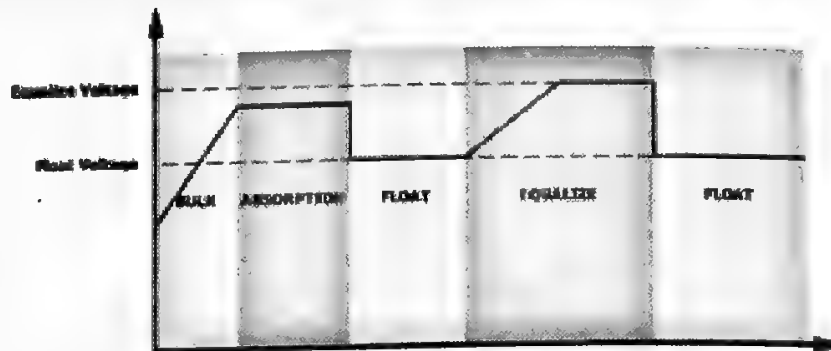

● **Equalize charging time and timeout**

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.
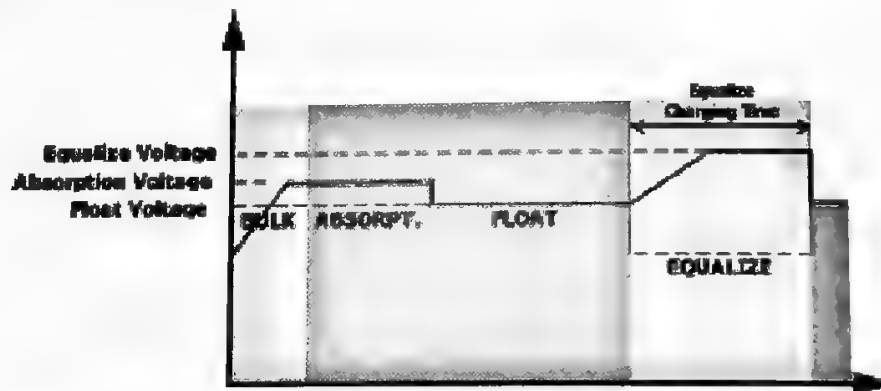
However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.
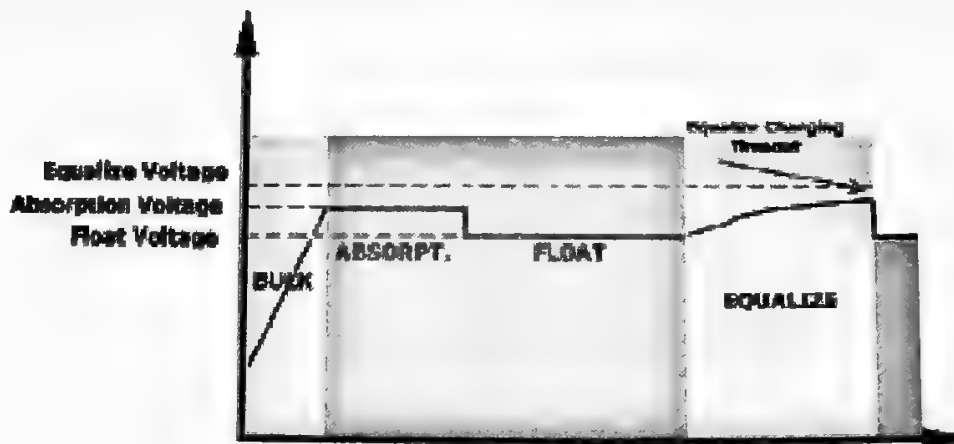
5.8 Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	01
02	Over temperature	02
03	Battery voltage is too high	03
04	Battery voltage is too low	04
05	Output short circuited or over temperature is detected by internal converter components.	05
06	Output voltage is too high.	06
07	Overload time out	07
08	Bus voltage is too high	08
09	Bus soft start failed	09
51	Over current or surge	51
52	Bus voltage is too low	52
53	Inverter soft start failed	53
55	Over DC voltage in AC output	55
57	Current sensor failed	57
58	Output voltage is too low	58
59	PV voltage is over limitation	59

5.9 Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	01
03	Battery is over-charged .	Beep once every second	03
04	Low battery	Beep once every second	04
07	Overload	Beep once every 0.5 second	07
10	Output power derating	Beep twice every 3 seconds	10
15	PV energy is low.	Beep twice every 3 seconds	15
E9	Battery equalization	None	E9

6 CLEARANCE AND MAINTENANCE FOR ANTI -DUST KIT (Optional)

6.1 Overview

Every inverter is already installed with anti-dusk kit from factory. Inverter will automatically detect this kit and activate internal thermal sensor to adjust internal temperature. This kit also keeps dusk from your inverter and increases product reliability in harsh environment.

6.2 Clearance and Maintenance(option)

Step 1: Please remove screws as below.
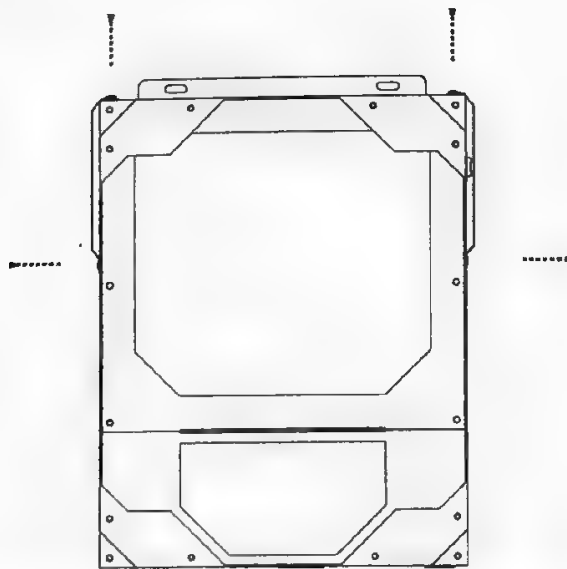
Step 2: Then, dustproof case can be removed and take out air filter foam as shown in below chart.
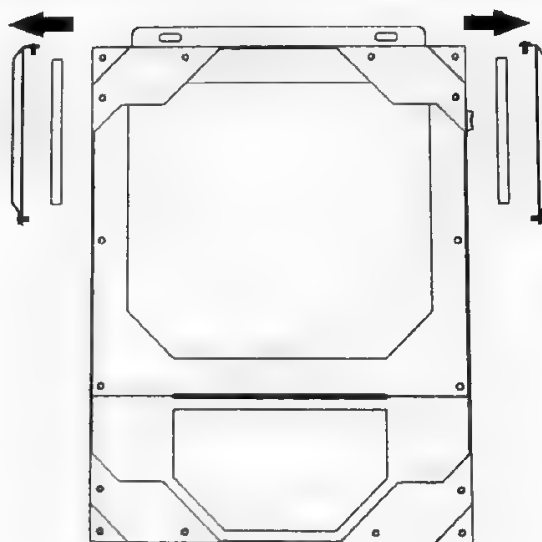
Step 3: Clean air filter foam and dustproof case. After clearance, re-assemble the dust-kit back to the inverter.

NOTICE: The anti-dust kit should be cleaned from dust every one month.

7 SPECIFICATIONS

Table 1 Line Mode Specifications
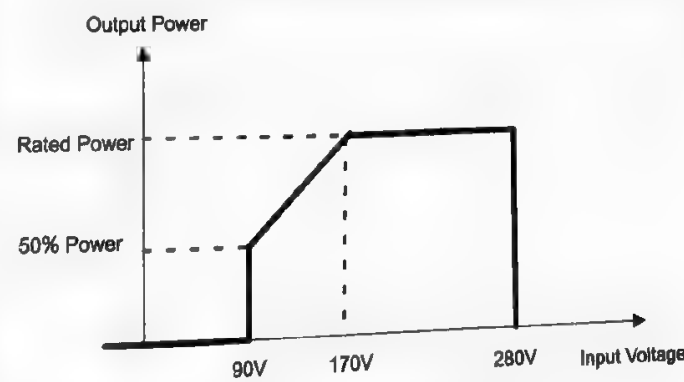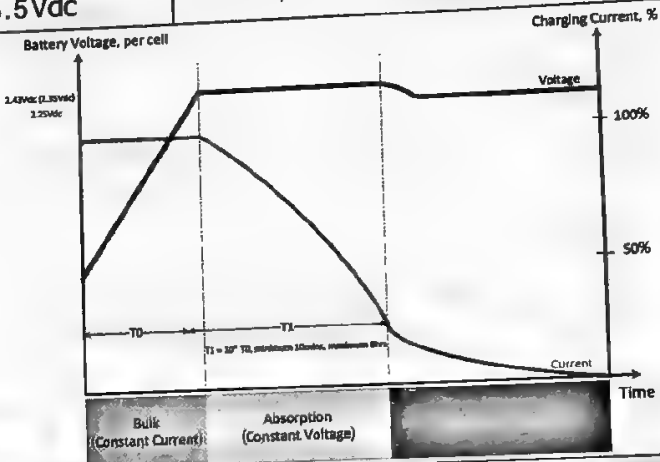
INVERTER MODEL	2.0KVA-12V	3.2KVA-24V
Input Voltage Waveform	Sinusoidal (utility or generator)	
Nominal Input Voltage	230Vac	
Low Loss Voltage	170Vac±7V (UPS); 90Vac±7V (Appliances)	
Low Loss Return Voltage	180Vac±7V (UPS); 100Vac±7V (Appliances)	
High Loss Voltage	280Vac±7V	
High Loss Return Voltage	270Vac±7V	
Max AC Input Voltage	300Vac	
Nominal Input Frequency	50Hz / 60Hz (Auto detection)	
Low Loss Frequency	40±1Hz	
Low Loss Return Frequency	42±1Hz	
High Loss Frequency	65±1Hz	
High Loss Return Frequency	63±1Hz	
Output Short Circuit Protection	Circuit Breaker	
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)	
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)	
Output power derating: When AC input voltage drops to 170V, the output power will be derated.		

Table 2 Inverter Mode Specifications

INVERTER MODEL	2.0KVA-12V	3.2KVA-24V
Rated Output Power	2000VA/1600W	3200VA/3000W
Output Voltage Waveform	Pure Sine Wave	
Output Voltage Regulation	230Vac±5%	
Output Frequency	50Hz	
Peak Efficiency	94%	
Overload Protection	5s@ ≥150% lo ad; 10s@ 110% ~ 150% lo ad	
Surge Capacity	2* rated power for 5 seconds	
Nominal DC Input Voltage	12Vdc	24Vdc
Cold Start Voltage	11.5Vdc	23.0Vdc
Low DC Warning Voltage @ lo ad < 50% @ load ≥50%	11.0Vdc 10.5Vdc	22.0Vdc 21.0Vdc
Low DC Warning Return Voltage @ load < 50% @ load ≥50%	11.5Vdc 11.0Vdc	22.5Vdc 22.0Vdc
Low DC Cut-off Voltage @ load < 50% @ load ≥50%	10.2Vdc 9.6Vdc	20.5Vdc 20.0Vdc
High DC Recovery Voltage	14.0Vdc	32Vdc
High DC Cut-off Voltage	16.0Vdc	33Vdc
No Load Power Consumption	<25W	<35W

Table 3 Charge Mode Specifications

Utility Charging Mode			
INVERTER MODEL		2.0 KVA-12V	3.2KVA-24V
Charging Algorithm		3-Step	
AC Charging Current (Max)		60Amp (@V$_{I/P}$= 230Vac)	60Amp (@V$_{I/P}$= 230Vac)
Bulk Charging Voltage	Flooded Battery	14.6	29.2
	AGM / Gel Battery	14.1	28.2
Floating Charging Voltage		13.5Vdc	27Vdc
Charging Curve			

MPPT Solar Charging Mode		
INVERTER MODEL	2.0KVA-12V	3.2KVA-24V
Max. PV Array Power	2000W	3000W
Nominal PV Voltage	240Vdc	
PV Array MPPT Voltage Range	90~430Vdc	
Max. PV Array Open Circuit Voltage	450Vdc	
Max Charging Current (AC charger plus solar charger)	80Amp	

Table 4 General Specifications

INVERTER MODEL	2.0KVA-12V	3.2KVA-24V
Safety Certification	CE	
Operating Temperature Range	-10°C to 50°C	
Storage temperature	-15°C~ 60°C	
Humidity	5% to 95% Relative Humidity (Non-condensing)	
Dimension (D*W*H), mm	423X348X172	510X380X185
Net Weight, kg	5.2	6.2

8 TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. (<1.4V/Cell) 2. Internal fuse tripped.	1. Contact repair center for replacing the fuse. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS & Appliance)
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on.	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
		Temperature of internal converter component is over 120°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 02	Internal temperature of inverter component is over 100°C.	
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault	Replace the fan.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 52	Bus voltage is too low.	
	Fault code 55	Output voltage is unbalanced.	

Fronus

TECHNICAL DATA

| Model	XEON 2000VA	XEON 3200VA
RATED POWER	1600W/2000VA	3000W/3200VA
Input		
Voltage	230VAC	
Selectable Voltage Range	170~280VAC(For Personal Computers)	
	90~280VAC(For Home Appliances)	
Frequency Range	50 Hz/60Hz(Auto sensing)	
OUTPUT		
AC Voltage Regulation(Batt.Mode)	230VAC±5%	
Surge Power	4000VA	6400VA
Efficiency(Peak)PV to INV	97%	
Efficiency(Peak)Battery to INV	91%	
Transfer Time	10 ms (For Personal Computers);20 ms (For Home Appliances)	
BATTERY & AC CHARGER		
Battery Voltage	12VDC	24VDC
Floating Charge Voltage	13.5VDC	27VDC
Overcharge Protection	16VDC	31VDC
Maximum Charge Current	60A	60A
SOLAR CHARGER		
Maximum PV Array Power	2000W	3000W
MPPT Range @ Operating Voltage	90~430VDC	
Maximum PV Array Open Circuit Voltage	450VDC	
Maximum Charging Current	80A	80A
Maximum Efficiency	98%	
PHYSICAL		
Dimension,D*W*H(mm)	423X348X172	510X380X185
Net Weight(kgs)	5.2	6.2
Communication interface	RS232	
OPERATING ENVIRONMENT		
Mumidity	5% to 95% Relative Humidity(Non~condensing)	
Operating Temperature	0°C~55°C	
Storage Temperature	-15°C~60°C	

Fronus®

INVERTER CHARGER

MODEL NAME: XEON 2000VA

Color: Yellow and Black

Operating Temperature Range:-10~ 50°C
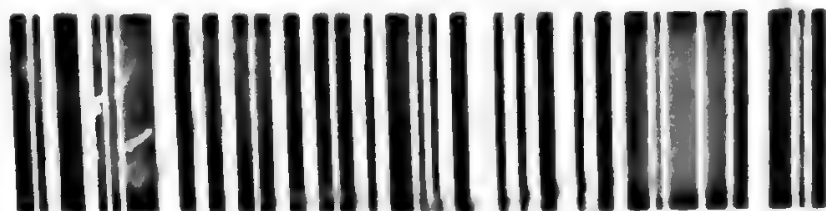
9202022063031 4

Inverter Mode:

Rated Power:2000VA/1600W

DC Input: 12VDC ,133.3A

AC Output:230VAC,50/60Hz,8.7A,1Φ

AC Charger Mode:

AC Input:230VAC,50/60Hz,11.8A,1Φ

DC Output: 13.5VDC,

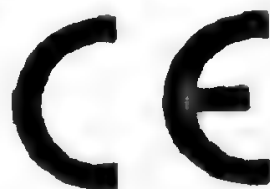AC Output: 230VAC,50/60Hz,8.7A,1Φ

Maximum AC Charging Current:60A

Solar Charger Mode:

Rated Power:2000W

Nominal operating voltage:240VDC

Max. Solar Voltage(VOC):450VDC

MPPT Voltage range:90~430VDC

Maximum Solar Charging Current:80A

RoHS Compliant   CE

![Fronus Solar Energy logo] **Fronus**
SOLAR EN

Fronus®

MODEL NAME: XEON 2000VA

Color: Yellow and Black

N . W: 4.4Kg

G . W: 5.2 Kg

$C\epsilon$

RoHS Compliant

XE92020220630314

N920-200010-00C

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Model	**XEON 2000VA**
Rated Power	1600W/2000VA

INPUT

Voltage	230 VAC
Selectable Voltage Range	170-280 VAC (For Personal Computers)
	90-280 VAC (For Home Appliances)
Frequency Range	50 Hz/60 Hz (Auto sensing)

OUTPUT

AC Voltage Regulation (Batt. Mode)	230VAC±5%
Surge Power	4000VA
Efficiency (Peak)	97%~94%
Transfer Time	10 ms (For Personal Computers)
	20 ms (For Home Appliances)
Waveform	Pure sine wave

BATTERY

Battery Voltage	12.0VDC
Floating Charge Voltage	13.5VDC
Overcharge Protection	16.0VDC

SOLAR CHARGER & MAXIMUM CHARGER

Maximum PV Array Open Circuit Voltage	450VDC
MPPT Operating Range	120-430V
Maximum PV Array Power	2000W
Maximum Solar Charge Current	80A

PHYSICAL

Dimension, D X W X H (mm)	423X348X172
Net Weight (kgs)	5.2
Communication Interface	RS232/WIFI/GPRS

OPERATING ENVIRONMENT

Humidity	5% to 95% Relative Humidity(Non-condensing
Operating Temperature	-10°C to 50°C
Storage Temperature	-15°C to 60°C

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